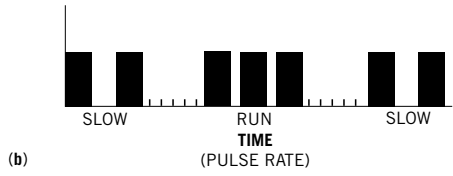


Figure 2



The move profile from the circuit in Figure 1 is roughly trapezoidal (a); the step-rate profile exhibits low frequencies at ramp-up and -down (b).