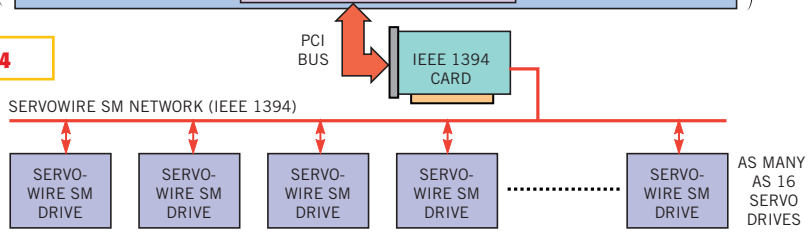


Figure 4



Software-only controllers integrate all real-time motion-control operations into a single CPU from a standard PC (courtesy Soft Servo Systems).