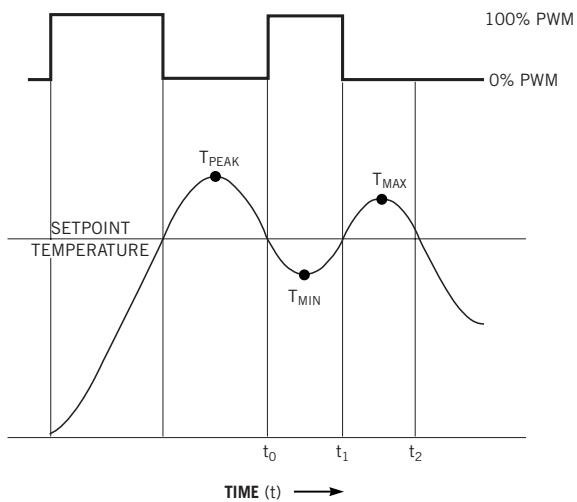


Figure 9



The relay-feedback method creates power pulses that cause a process variable, such as temperature, to oscillate around a setpoint value.