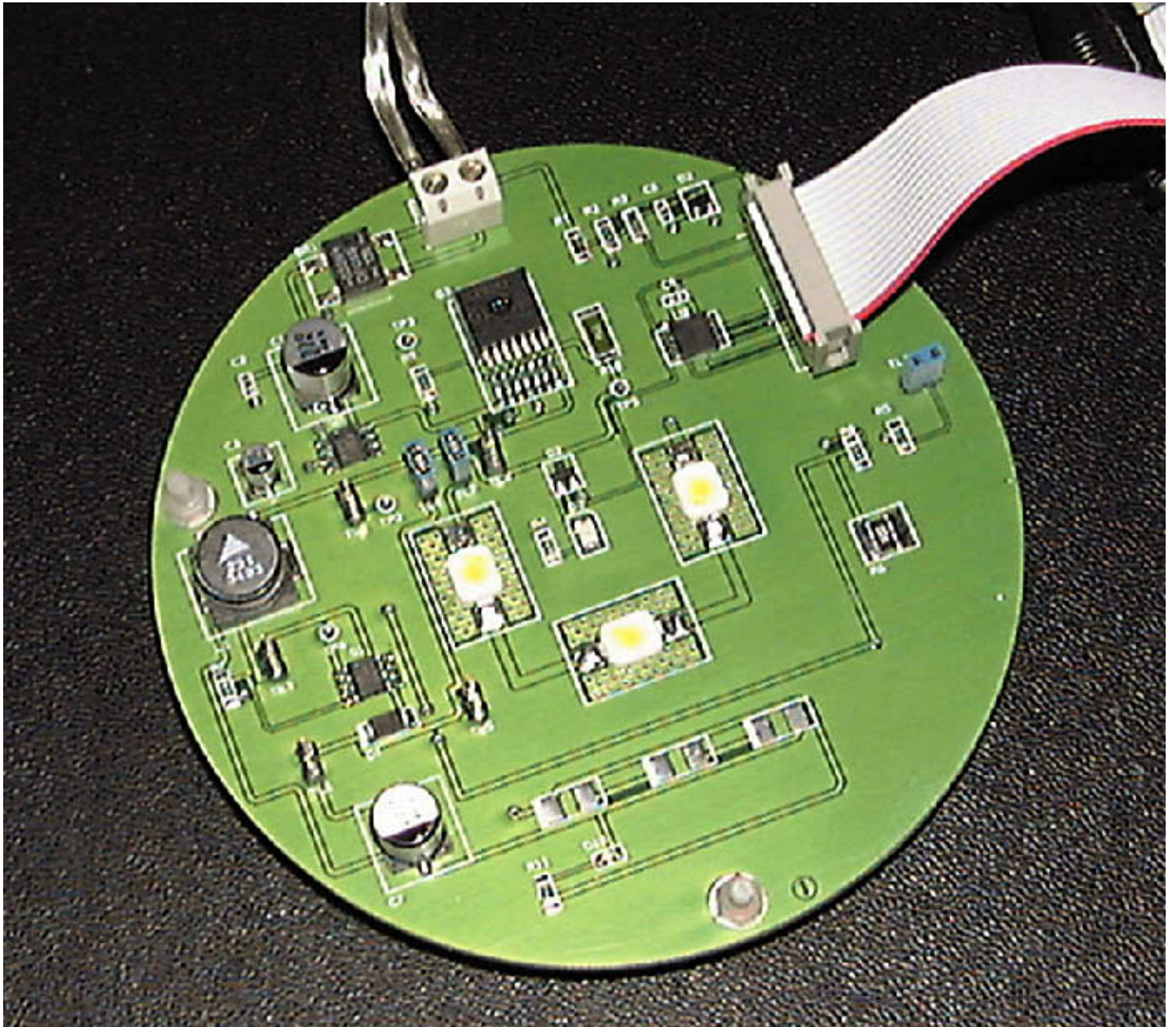


Figure 6



Careful design allows low-cost FR4 to dissipate several watts from multiple LEDs.