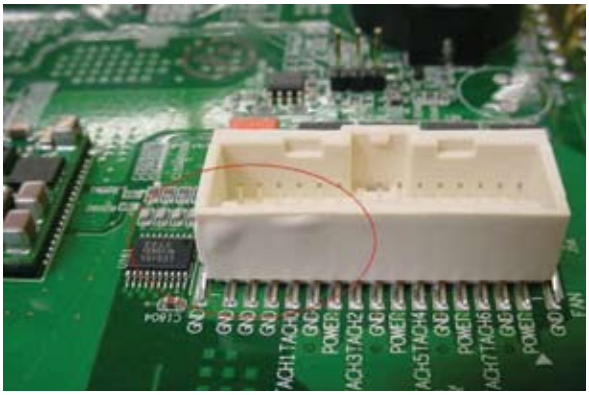

Figure 1 A plastic connector housing blistered after exposure to lead-free soldering temperatures that typically need 30 to 35°C more heat than lead-based solder.